

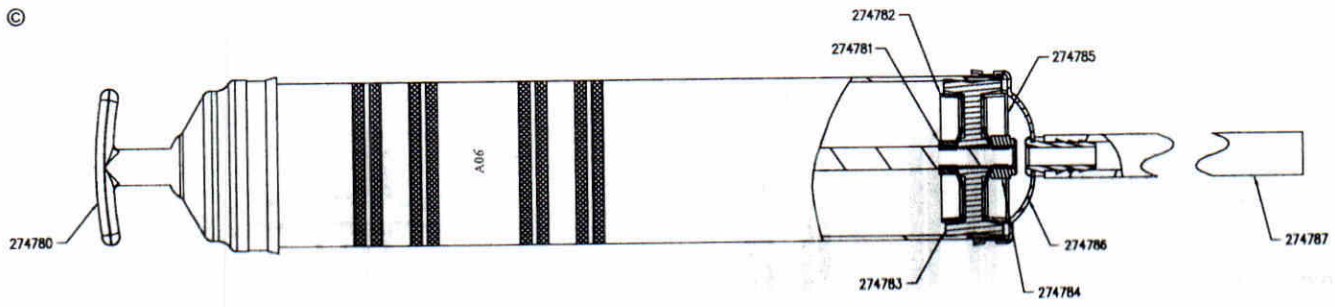
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# SUCTION GUN Model 615 Series "B"

Capacity - 18 oz. (533 cubic cm)

©



### SERVICE PARTS ©

Part	Qty	Description	Part	Qty	Description
274780	1	T-Handle	274784	1	Nyloc Nut
274781	1	Nut	274785	1	Rubber Washer
274782	1	Support Washer	274786	1	Front Cap
274783	1	Rubber Plunger	274787	1	Flexible Tube

**! WARNING**

**DO NOT USE WITH GASOLINE OR DIESEL FUEL.**

### ASSEMBLY

Attach the nylon hose fitting to the end of the suction gun. The threads do not require much tightening to seal. Slide the flexible tube onto the hose fitting.

A light coating of motor oil may be used as a lubricant if the joint is extremely tight.

### OPERATION

The Suction gun operates simply by pulling back on the handle to remove fluids and pushing down on the handle to add or top off a fluid.

Fluids that are difficult to extract cold will extract easier when warmed up slightly by operating the vehicle.

The suction gun can be filled and used to add oil to gear boxes where the filler hole has poor accessibility. Whenever adding fluids make sure the gun is cleaned out before filling with clean oil.

### MAINTENANCE

The rubber packing on the suction piston and the tube cap rubber gasket are oil resistant but may swell and become soft if used with some non-lubricating fluids. It is recommended that these rubber parts be cleaned and wiped dry after contacting non-petroleum or questionable fluids.

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